

5/2/10



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**CB400F**

COMPLETE  
5/5/11

# Set-up Instructions



# Model CB 400F

### WARNING

### WARNING

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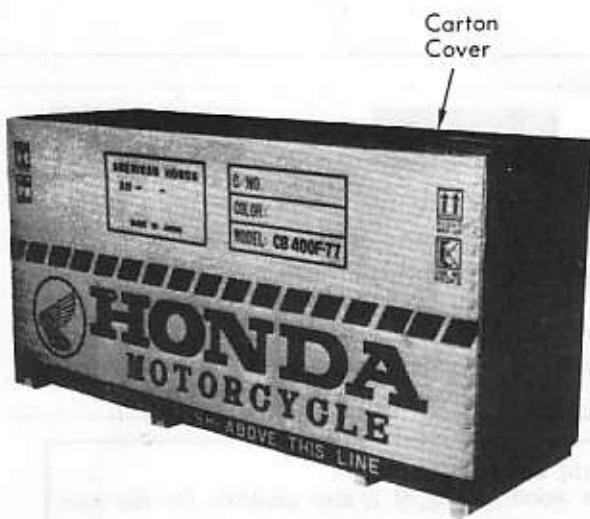
### WARNING

SET-UP AND PRE-DELIVERY SERVICE MUST BE PERFORMED BY AN AUTHORIZED HONDA MOTORCYCLE DEALER. Proper set-up and pre-delivery service is essential to rider safety and reliability of the motorcycle. When a customer takes delivery of his brand new motorcycle, he expects it to be in excellent running condition. There are few things that will cause greater customer dissatisfaction than poor preparation of a new motorcycle. An error or oversight made by the mechanic assembling and servicing a new unit can easily result in faulty operation, damage to the machine, or even injury to the rider.

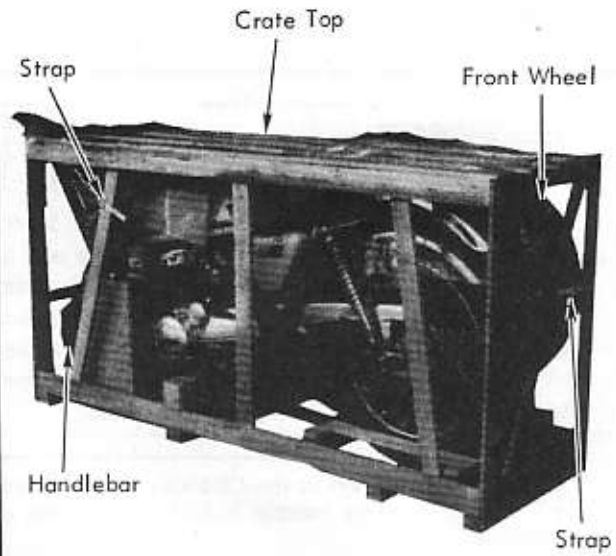
There are two ways in the CB400F crating, wood crating and steel crating. Though the set-up manual is mainly described on the wood crating, it is also available for the steel crating.



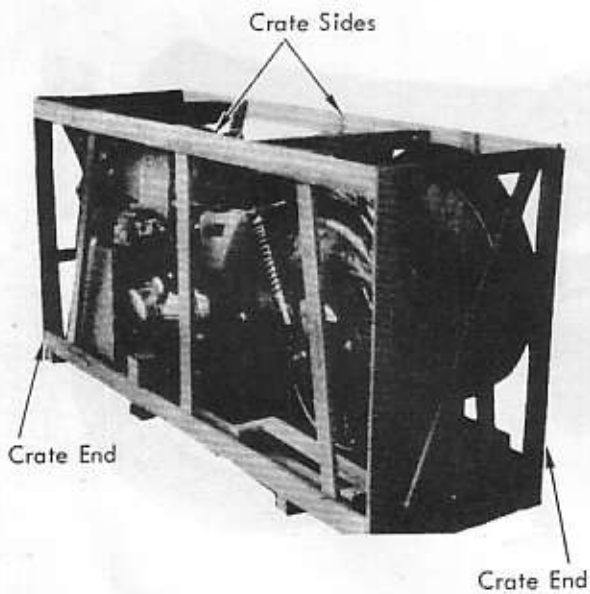
**NOTE:** Right and left are determined from the rider's view.



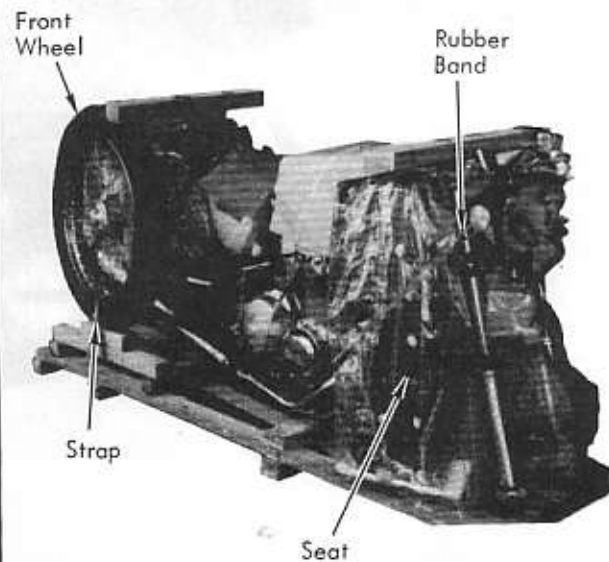
STEP 1 — Remove carton cover.



STEP 2 — Cut straps holding handlebar and front wheel to crate sides and end.

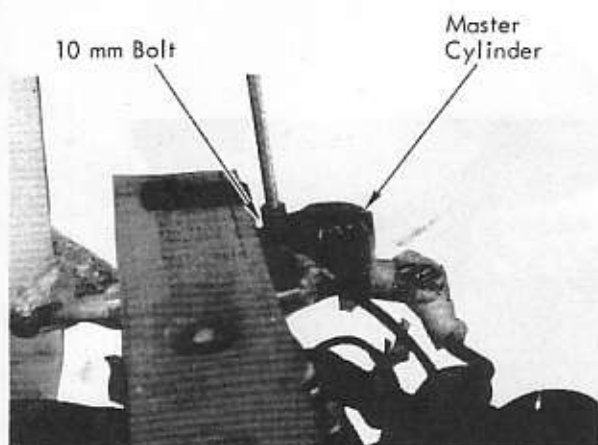


STEP 3 — Carefully remove crate top, sides, and ends.



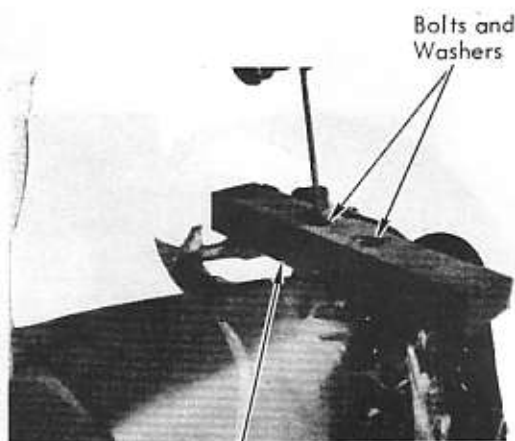
STEP 4 — Remove seat and front wheel by removing strap and rubber bands.



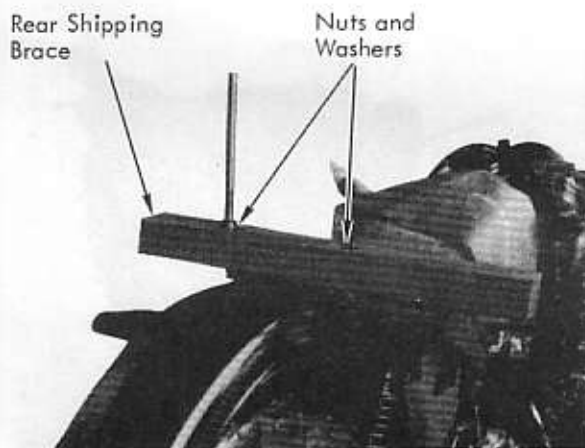


**STEP 5** — Remove master cylinder by removing 10 mm bolt from strap on front shipping brace.

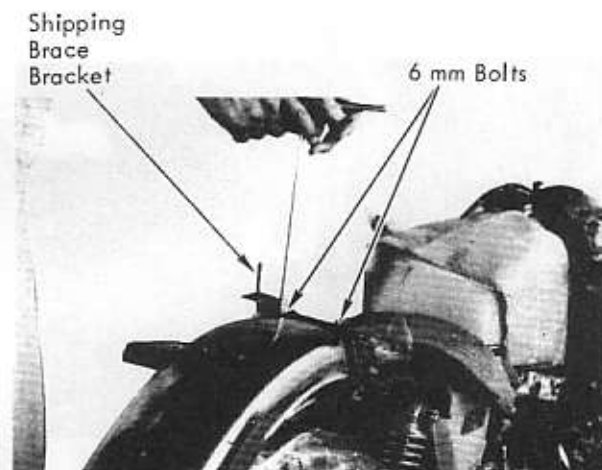
**CAUTION** Do not operate front brake lever until front wheel is installed.



**STEP 6** — Remove front shipping brace by removing two bolts and washers. Discard bolts and washers.

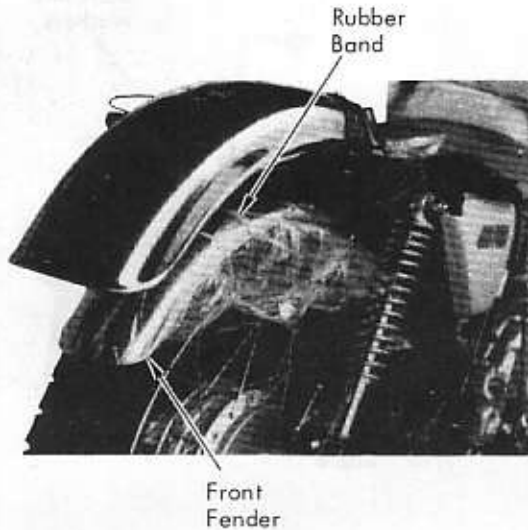


**STEP 7** — Remove rear shipping brace by removing two nuts and washers. Discard nuts and washers.

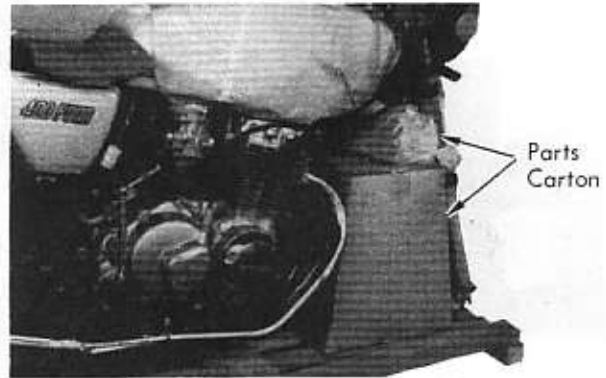


**STEP 8** — Loosen two 6 mm bolts holding rear shipping brace bracket and remove bracket by carefully sliding it to the rear. Retighten 6 mm bolts to specified torque.

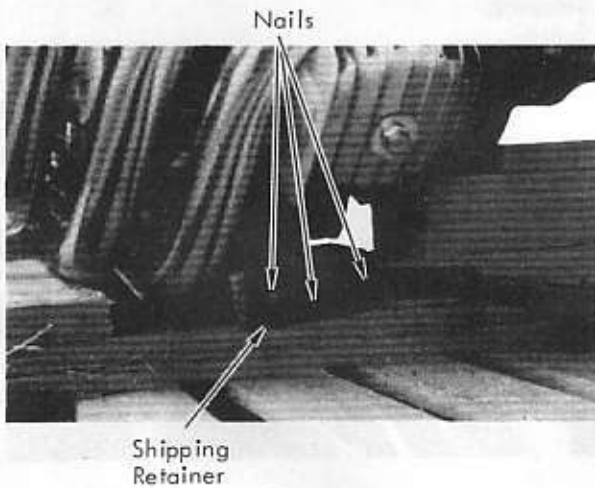
Torque specification:  
0.8 – 1.2 kg-m (6 – 9 lbs-ft)



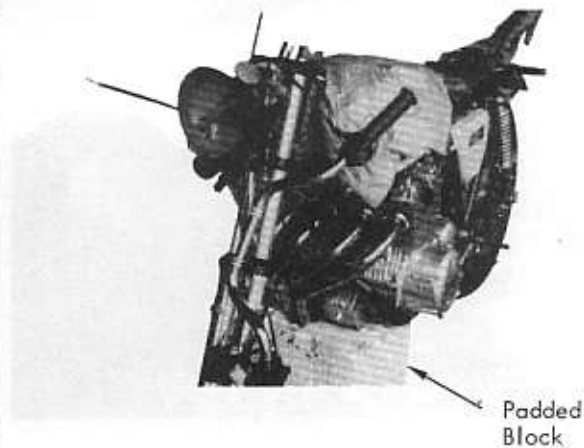
**STEP 9** — Remove front fender from under rear fender by removing rubber band.



**STEP 10** — Remove two parts cartons from behind front forks.



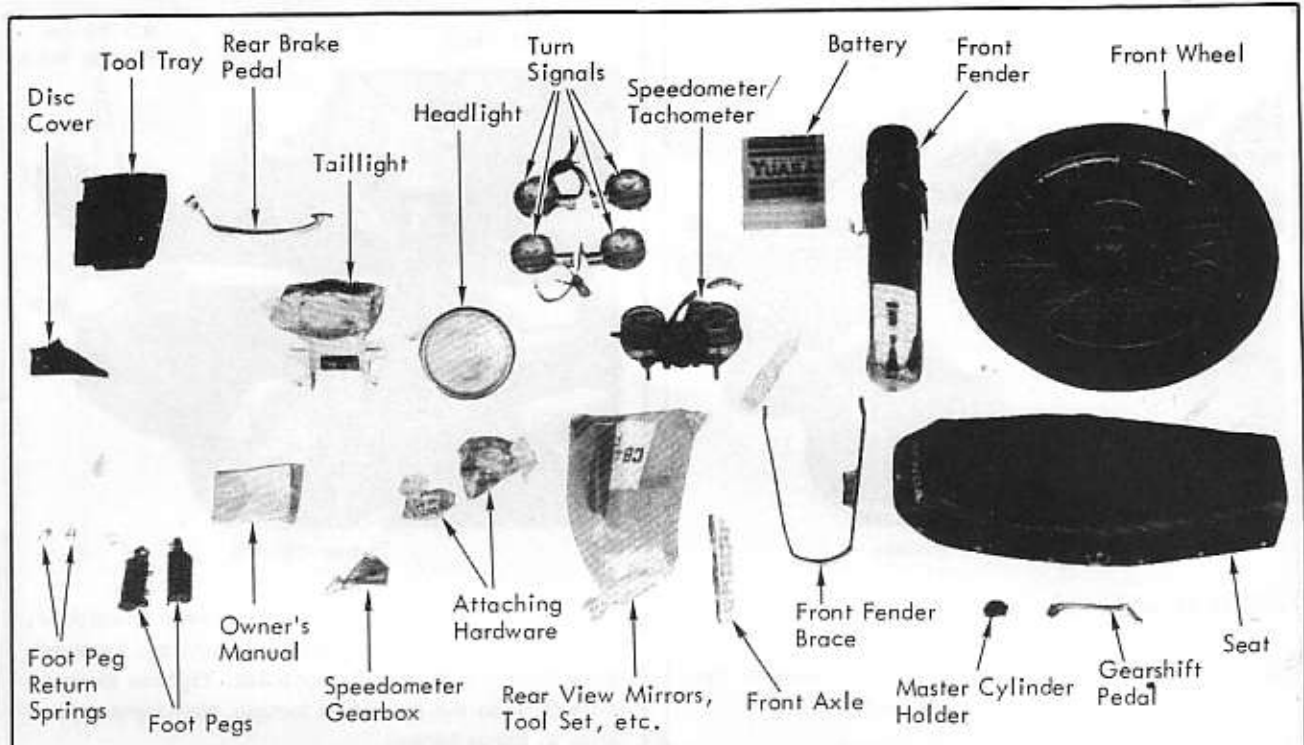
**STEP 11** — Pry up lower shipping retainer from crate base to allow removal of attaching nails. Remove nails.



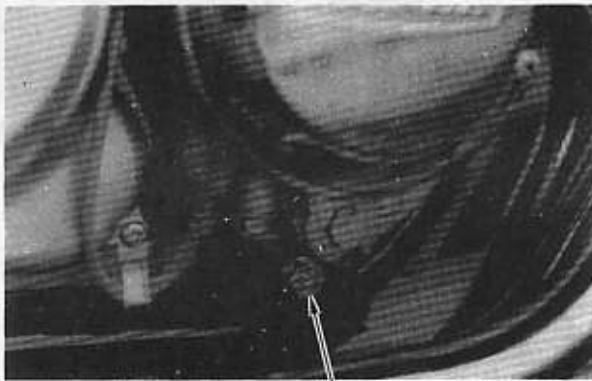
**STEP 12** — Remove motorcycle from crate base and support on center stand and a padded block under the engine. Remove protective covers from handlebar, left front fork, speedometer cable and master cylinder.

**WARNING** Because of the weight of the motorcycle, assistance will be required to remove motorcycle from crate base.



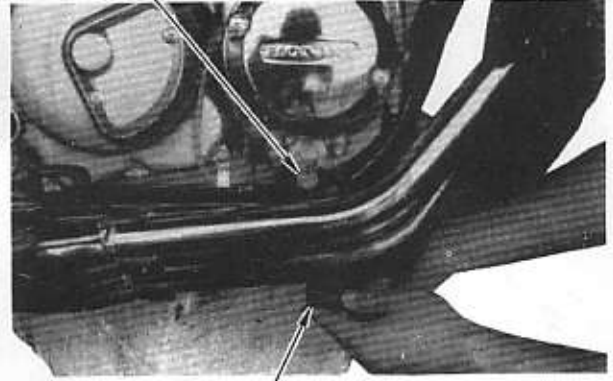


**STEP 13** — Unpack loose parts and check against this illustration.



Engine Mounting Bolt

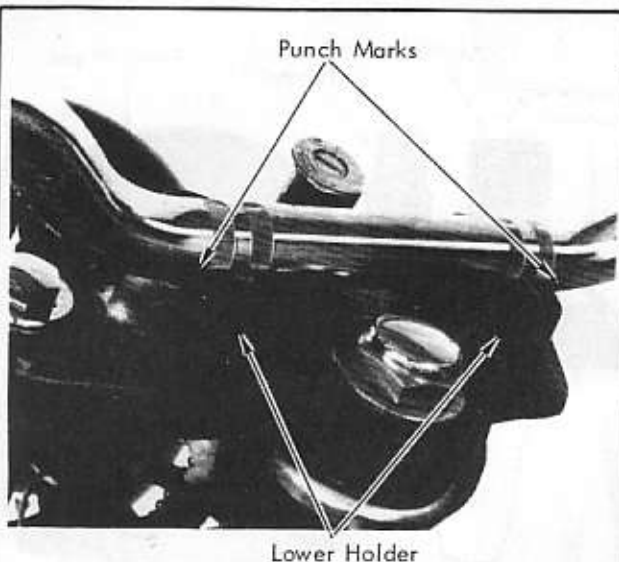
**STEP 14** — Loosen lower engine mounting bolt.



Shipping Retainer

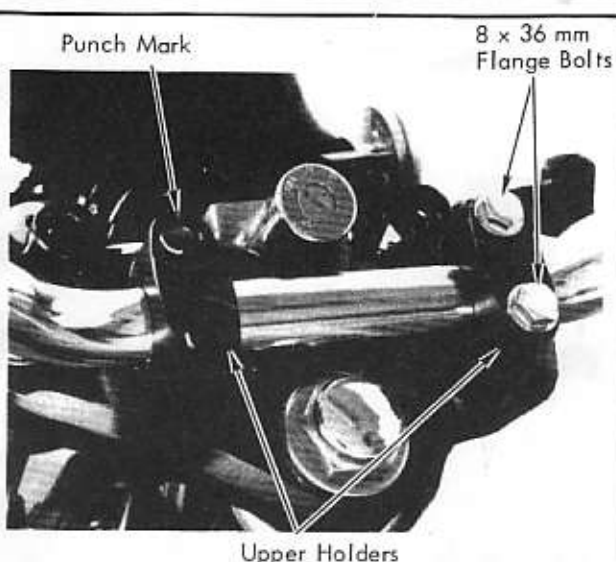
**STEP 15** — Remove lower shipping retainer and retighten lower engine mounting bolt to specified torque.

Torque specification:  
3.0 – 4.0 kg-m (22 – 28 lbs-ft)



Lower Holder

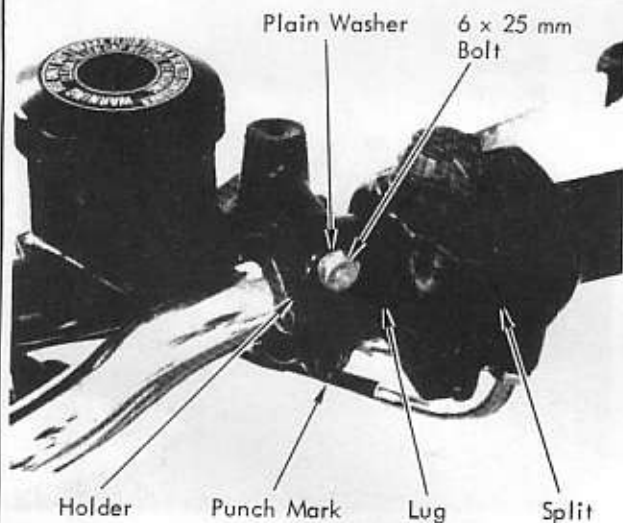
**STEP 16** — Position handlebar on lower handlebar holders, with punch marks on handlebar in line with top of holders. Route wire harnesses forward on each side of ignition switch.



Upper Holders

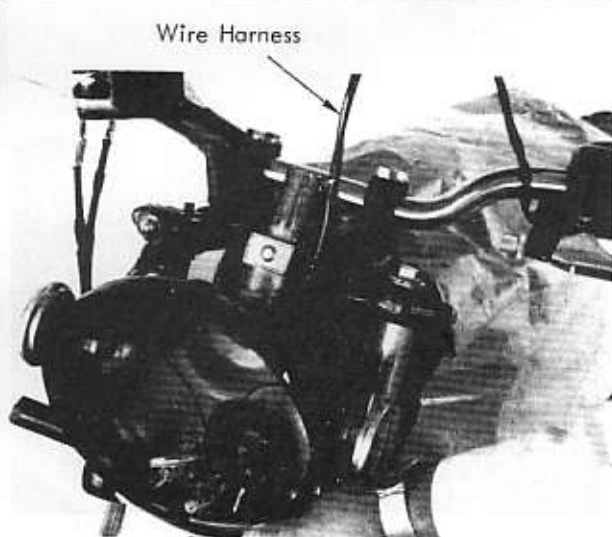
**STEP 17** — Install upper holders over handlebar, with punch mark on holder pointing forward, using four 8 x 36 mm flange bolts. Tighten forward bolts first to the specified torque, then tighten rear bolts to same torque.

Torque specification:  
1.8 – 2.5 kg-m (13 – 18 lbs-ft)



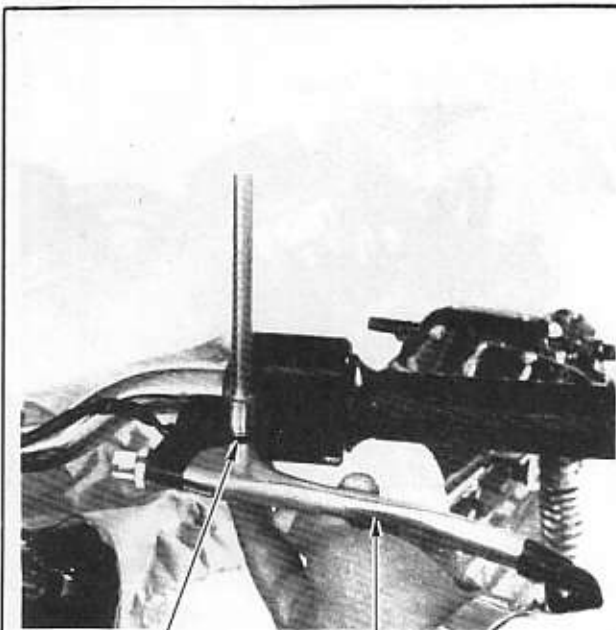
**STEP 18** — Install master cylinder, and holder with punch mark down, using two 6 x 25 mm bolts and plain washers. Position master cylinder so lug of holder is aligned with split in throttle grip switch assembly. Tighten upper bolt to specified torque first, then tighten lower bolt to same torque.

Torque specification:  
0.8 – 1.0 kg-m (6 – 7 lbs-ft)



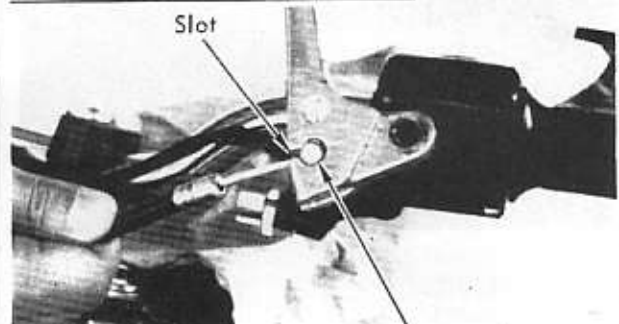
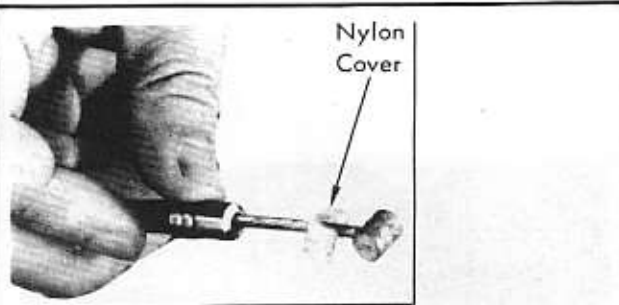
**STEP 19** — Route clutch switch wire harness into headlight case.



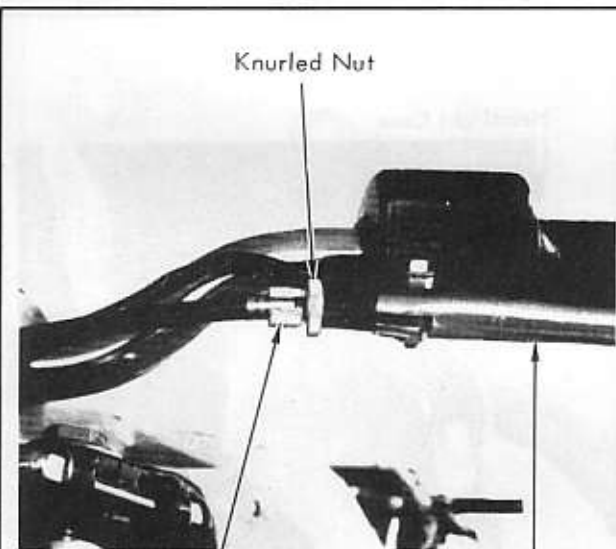


Bolt/Nut Clutch Lever

**STEP 20** — Remove nut and bolt holding clutch lever.



**STEP 21** — Check that nylon cover is over end of cable and insert end of cable into slot in clutch lever.



Cable Adjuster Clutch Lever

**STEP 22** — Pull clutch cable back through slots in cable adjuster and knurled nut. Reinstall clutch lever and adjust clutch as described in owner's manual or shop manual. Check clutch lever for free operation.

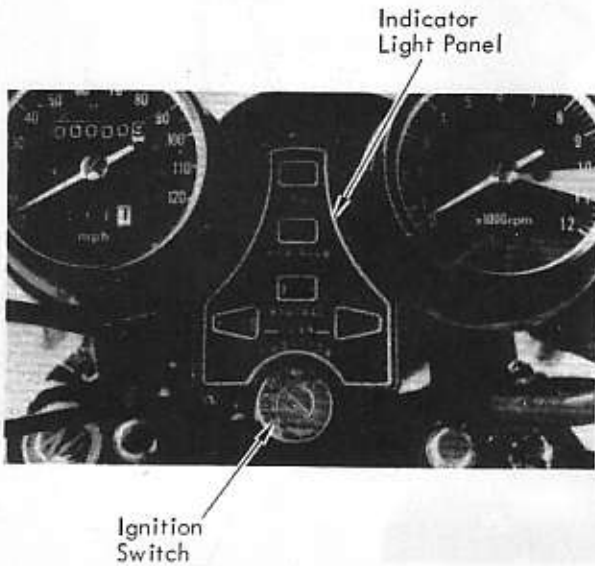


Special Nut

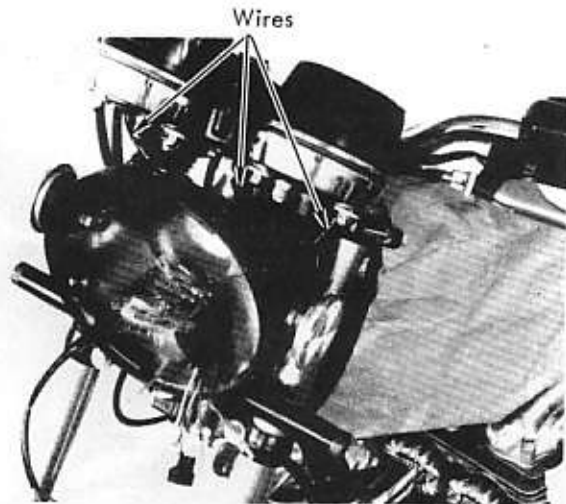
**STEP 23** — Insert speedometer/tachometer mount studs through holes in upper fork bridge and headlight bracket. Install mount using two 8 mm plain washers and special nuts. Tighten nuts to specified torque.

Torque specification:  
 1.8 – 2.5 kg-m (13 – 18 lbs-ft)

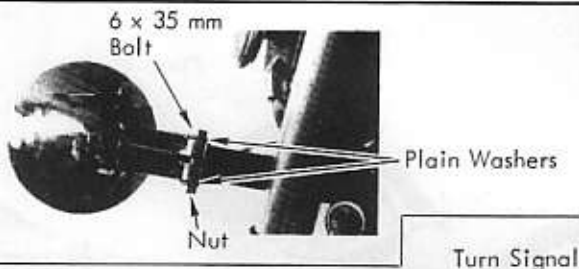




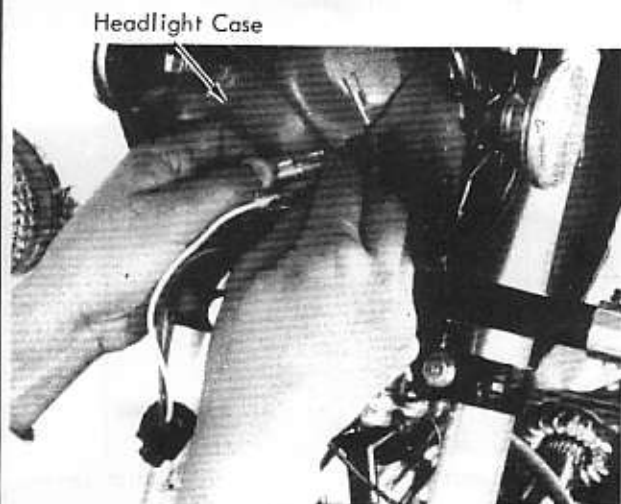
**STEP 24** — Check that ignition switch is centered in the hole of the indicator light panel.



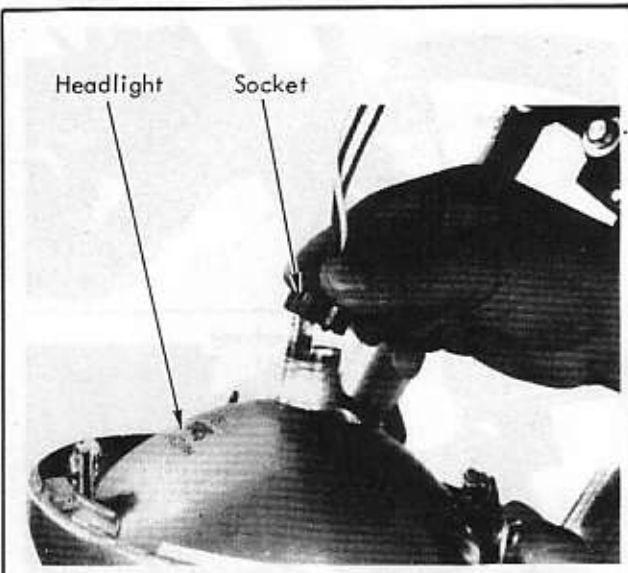
**STEP 25** — Route speedometer/tachometer and indicator light panel wires into headlight case.



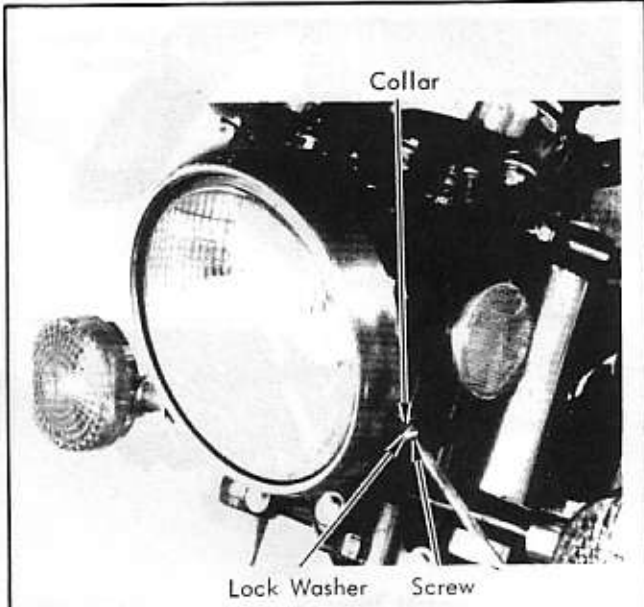
**STEP 26** — Route front turn signal wires (2) through turn signal mount and into headlight case (orange on left side and light blue on right side). Install turn signals using a 6 x 35 mm bolt, two plain washers, and a nut for each. Align signals so beams will be horizontal. Tighten nuts securely.



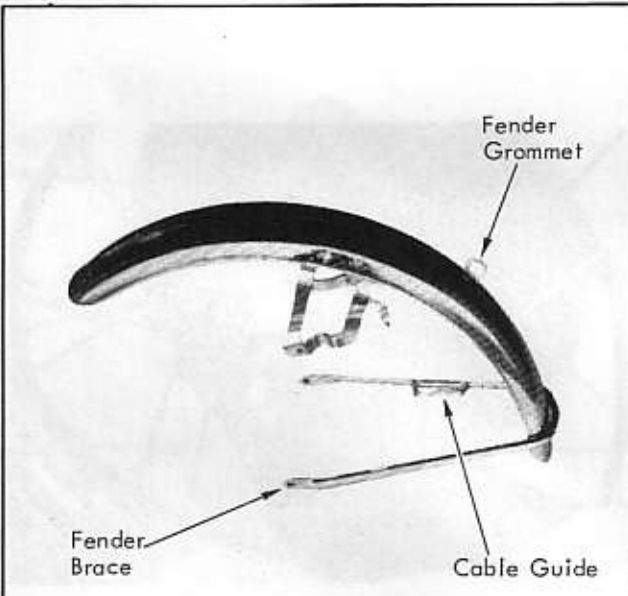
**STEP 27** — Remove headlight socket from headlight unit and connect it and all wires in headlight case color-to-color.



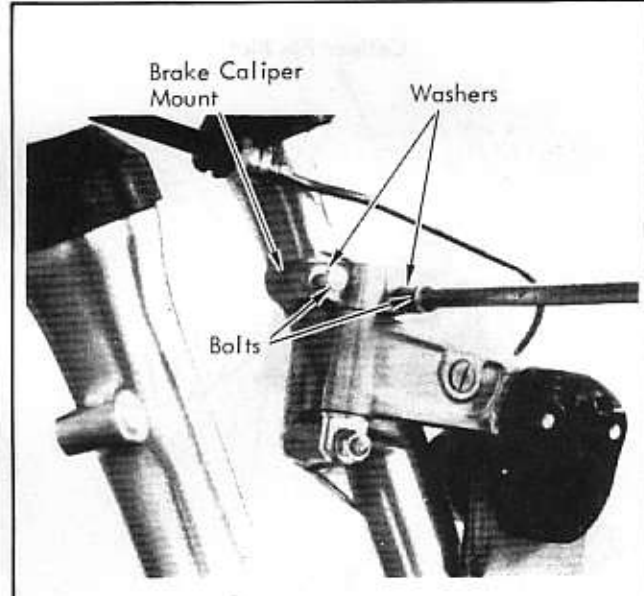
**STEP 28** — Plug headlight contacts into socket.



**STEP 29** — Install headlight, using two collars, lock washers and screws. Tighten securely. Prior to delivery, adjust headlight beam according to local regulations.

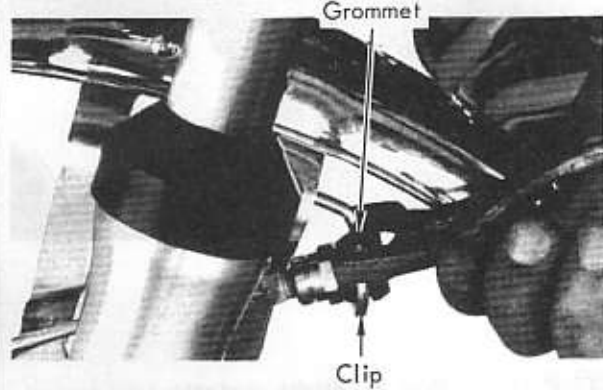
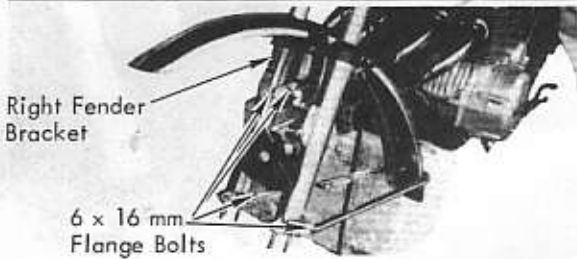
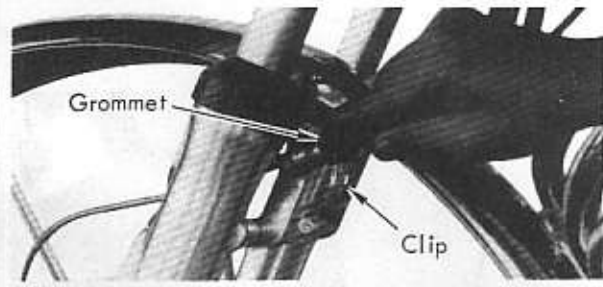


**STEP 30** — Install front fender brace (with cable guide on right) using two 5 x 20 mm oval head screws, spacers, lock washers, and nuts. Tighten screws securely. Install fender grommet.



**STEP 31** — Remove and retain two 6 mm bolts and washers holding brake caliper mount.

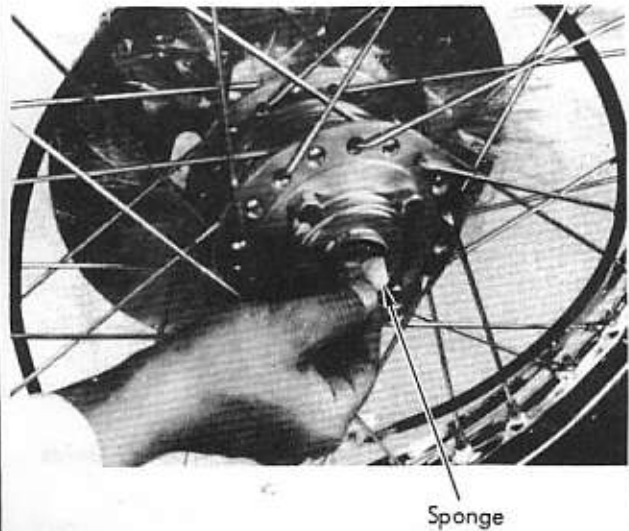
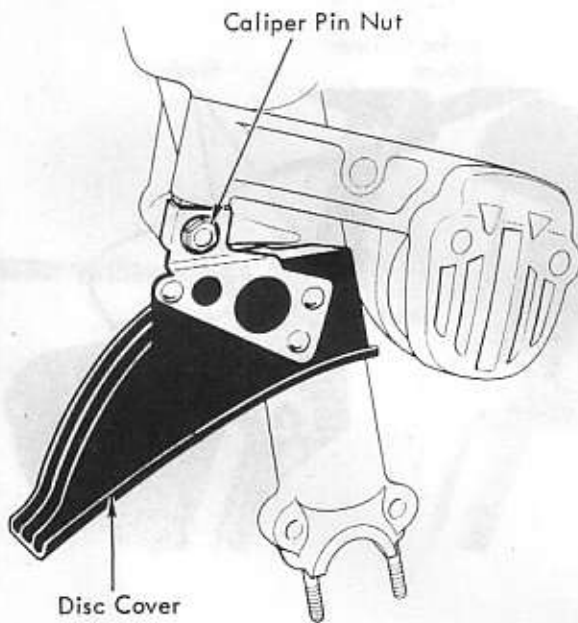




**STEP 32** — Install front fender using two 6 mm bolts and washers retained in step 31 for left fender bracket, and four 6 x 16 mm flange bolts for right fender bracket and the two fender braces. Tighten bolts to specified torque.

**STEP 33** — Press brake hose grommet into hose clip on fender bracket and squeeze clip to hold grommet.

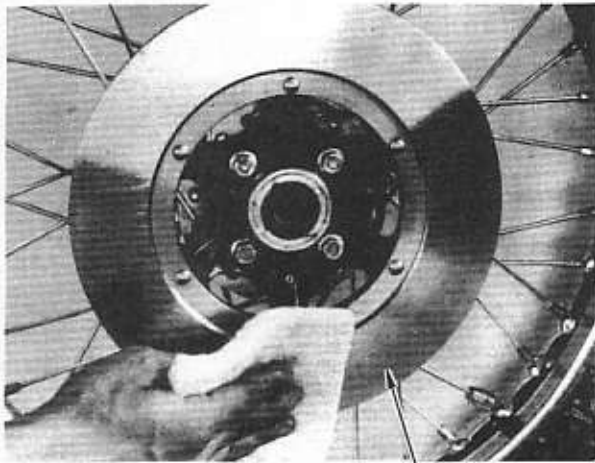
Torque specification:  
0.8 – 1.2 kg-m (6 – 9 lbs-ft)



**STEP 34** — Install disc cover, using caliper pin nut. Tighten nut to specified torque.

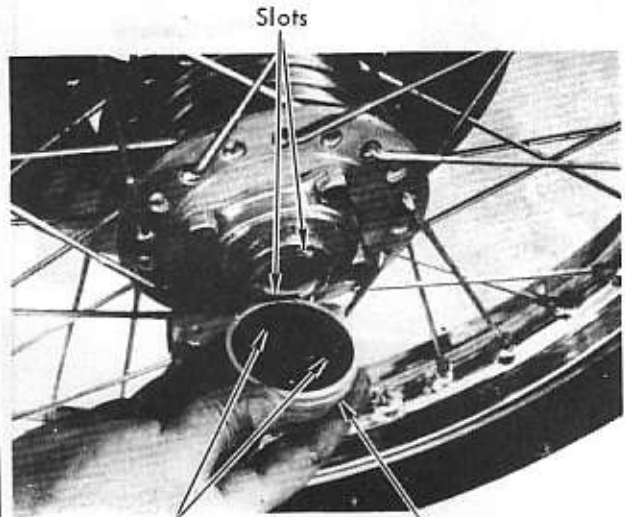
**STEP 35** — Remove and discard sponge dust seal and fill opening with grease. Unwind speedometer cable from front wheel.

Torque specification:  
1.8 – 2.3 kg-m (13 – 17 lbs-ft)



Brake Disc

**STEP 36** — Clean front brake disc thoroughly, using a good quality de-greasing agent. Wipe with a clean cloth.



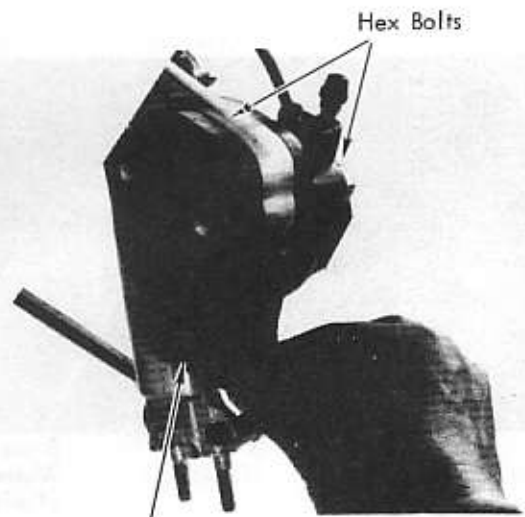
Slots  
Tabs Speedometer Gearbox

**STEP 37** — Install speedometer gearbox, making sure tabs are aligned with slots in retainer.



Front Axle  
Axle Collar  
Axle Nut

**STEP 38** — Insert front axle from speedometer gearbox side. Slip axle collar over axle and into front wheel grease seal. Install axle nut with hex head towards wheel and tighten to specified torque.  
Torque specification:  
5.5 – 6.5 kg-m (40 – 47 lbs-ft)



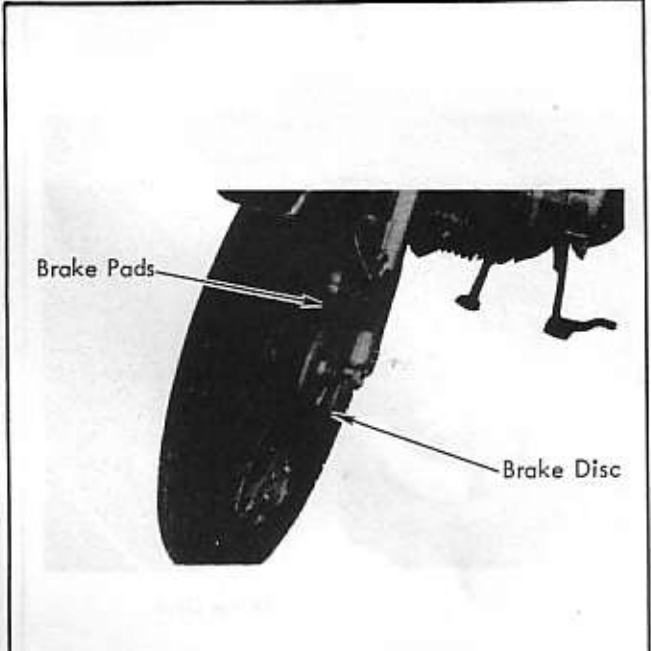
Hex Bolts  
Separator

**STEP 39** — Remove separator between brake pads and remove two hex bolts securing inside brake pad. Remove brake pad.

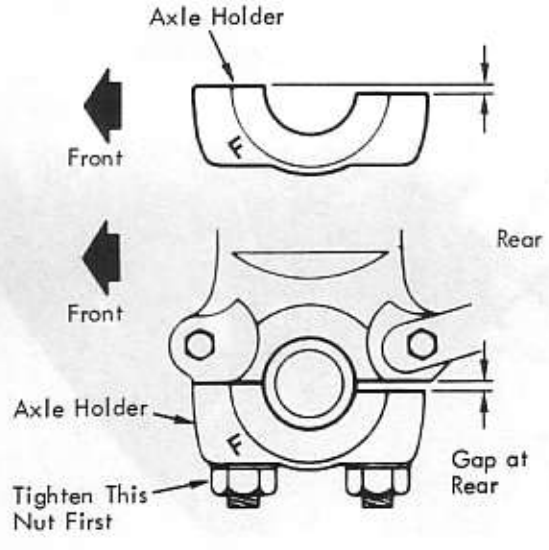
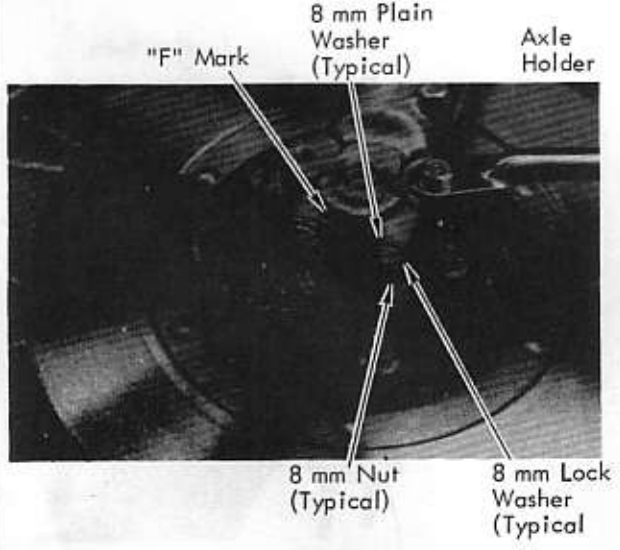




**STEP 40** — Scrape off all preservative and residue from each brake pad. Reinstall inside brake pad. Tighten bolts to specified torque.  
Torque specification:  
3.0 – 4.0 kg-m (22 – 28 lbs-ft)

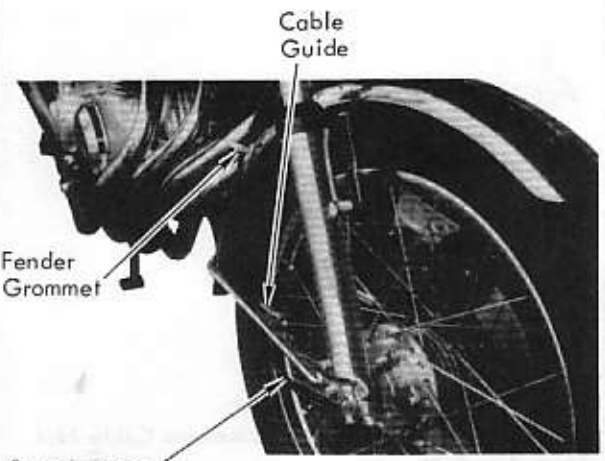


**STEP 41** — Install front wheel between fork legs, being careful to fit brake disc between brake pads.



**STEP 42** — Position speedometer gearbox parallel with axle holder. Install axle holder on each fork leg with high mating surface forward ("F" mark pointing forward), using an 8 mm nut, lock washer and plain washer on each stud. Tighten finger tight. To prevent misalignment, tighten forward axle holder nuts to specified torque first, then tighten rear nuts to same torque. Adjust front brake as described in owner's manual or shop manual.

Torque specification:  
1.8 – 2.5 kg-m (13 – 18 lbs-ft)

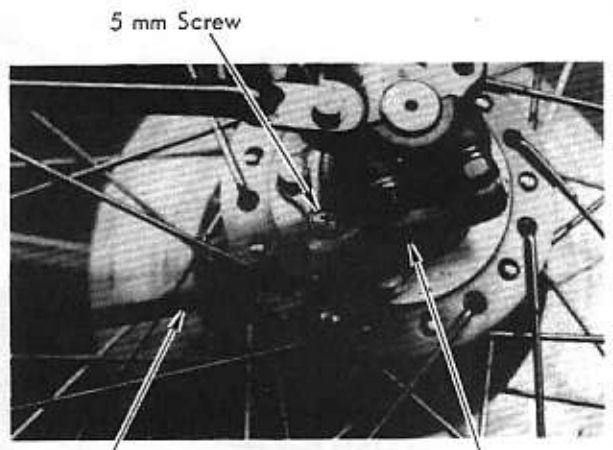


Cable Guide

Fender Grommet

Speedometer Cable

**STEP 43** — Route speedometer cable through fender grommet and cable guide on fender brace.

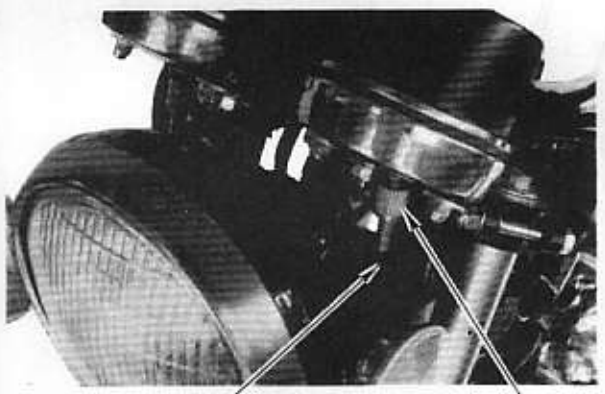


5 mm Screw

Speedometer Cable

Speedometer Gearbox

**STEP 44** — Remove and retain 5 mm screw from speedometer gearbox and insert speedometer cable into speedometer gearbox, aligning slot in cable with blade in gearbox. Secure with 5 mm screw retained. Tighten screw securely.

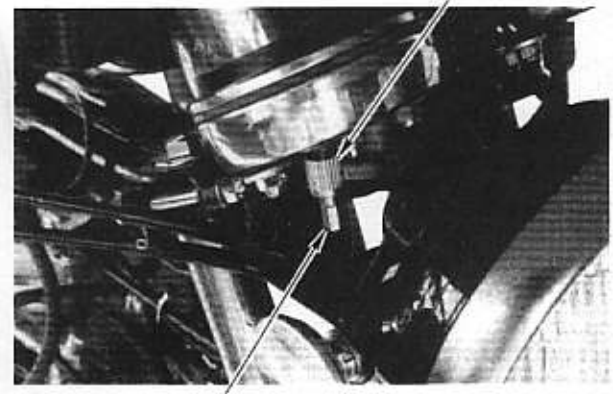


Speedometer Cable

Cable Nut

**STEP 45** — Route speedometer cable in front of lower fork bridge and up to speedometer. Connect to speedometer and tighten cable nut with pliers so it cannot be loosened with the fingers.

**CAUTION** Do not overtighten cable nut.



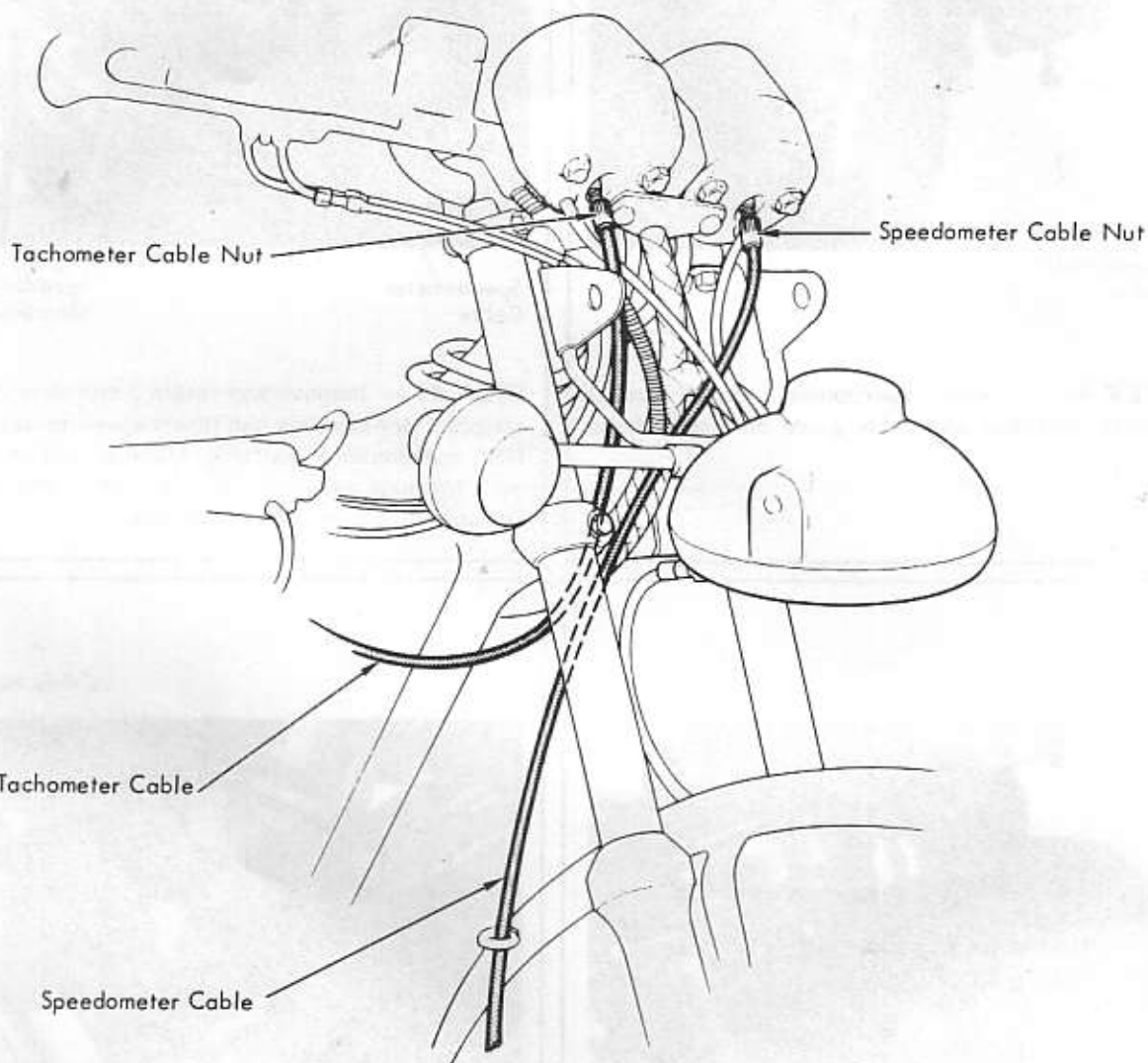
Cable Nut

Tachometer Cable

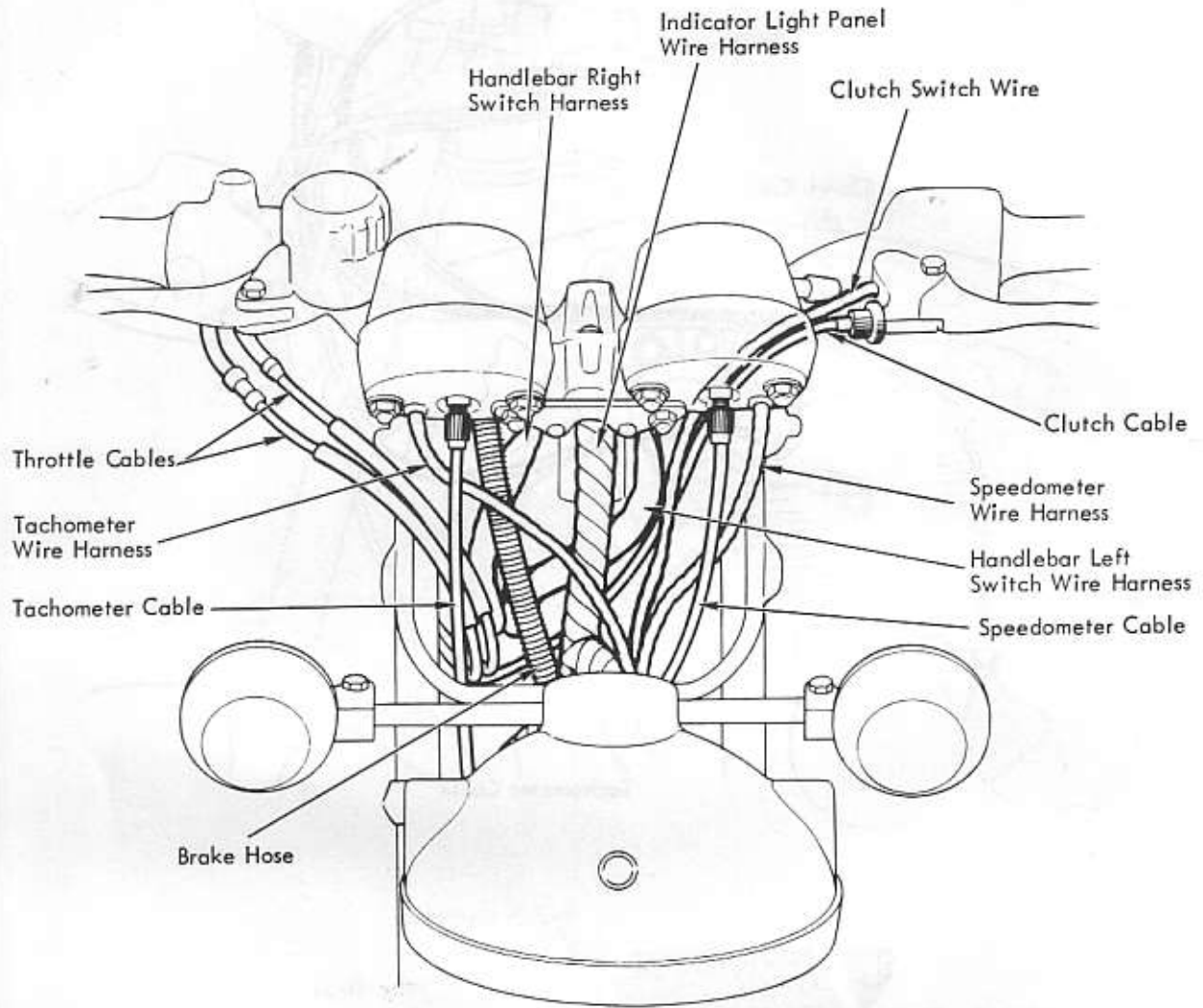
**STEP 46** — Route tachometer cable above lower fork bridge, in front of throttle cables, and connect to tachometer. Tighten cable nut with pliers so it cannot be loosened with the fingers.

**CAUTION** Do not overtighten cable nut.





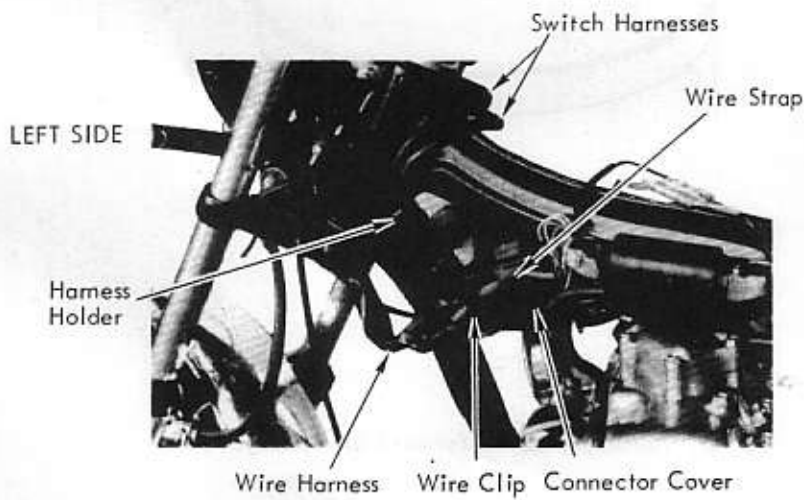
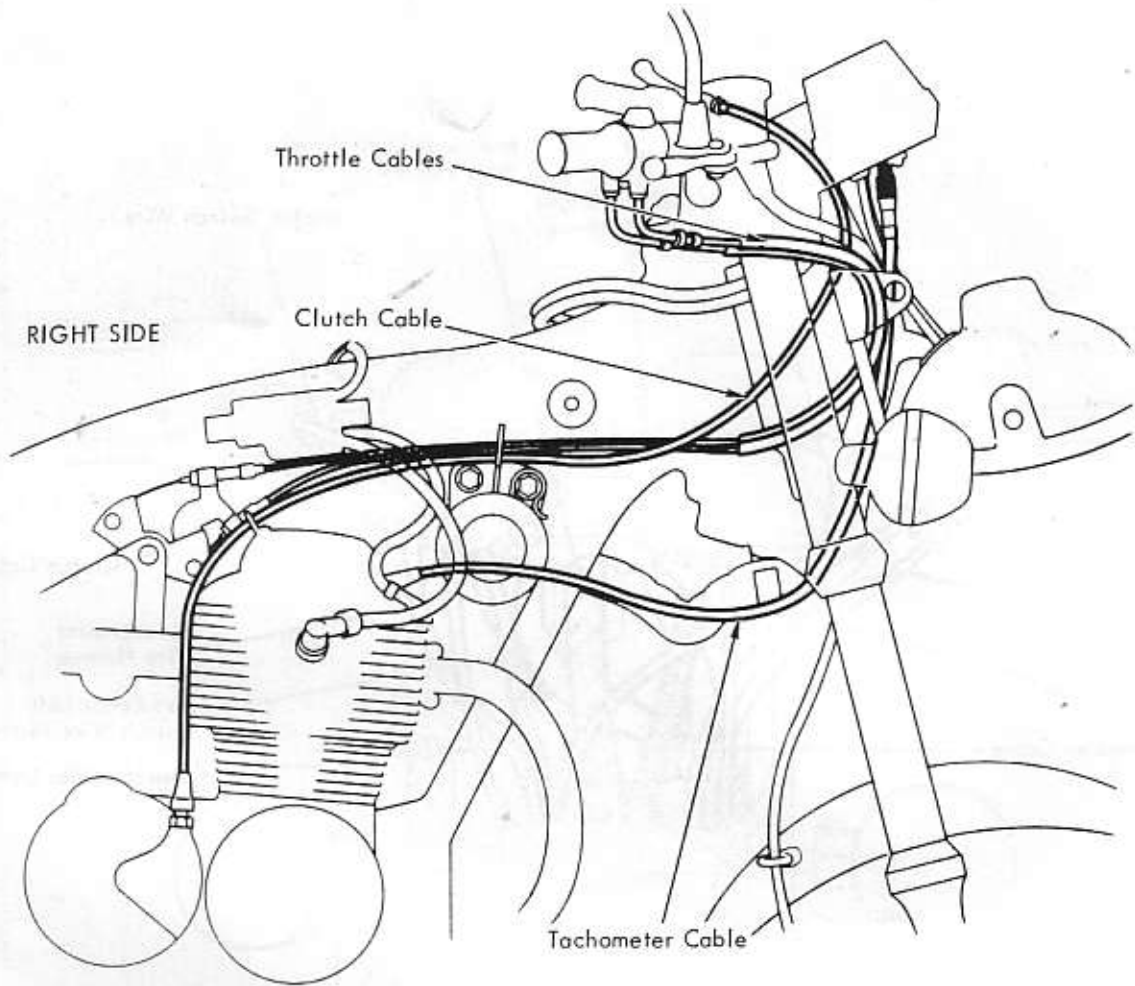
**STEP 47** – Check for proper routing of speedometer and tachometer cables as shown.



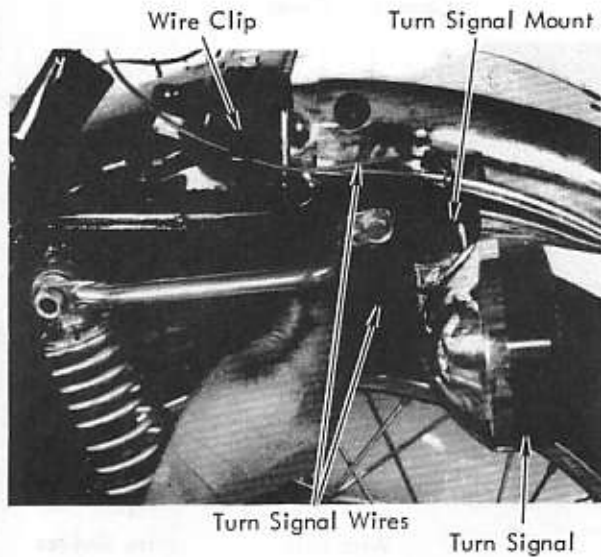
**NOTE:** Headlight moved forward for clarity.

**STEP 48** — Check for proper routing of wire harnesses and cables as shown.

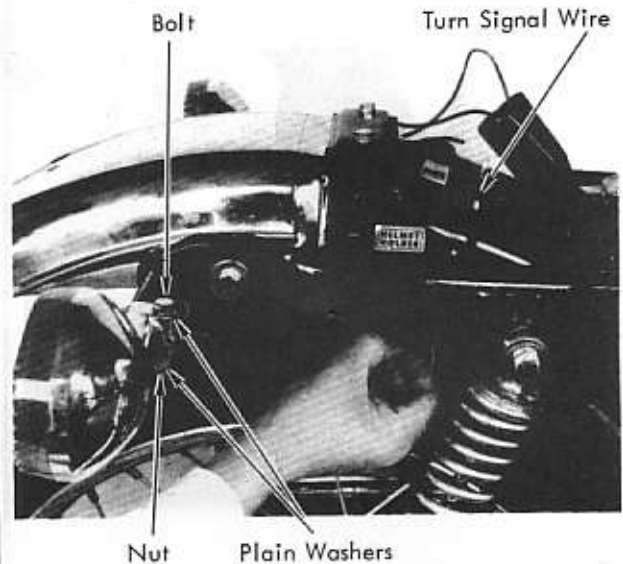




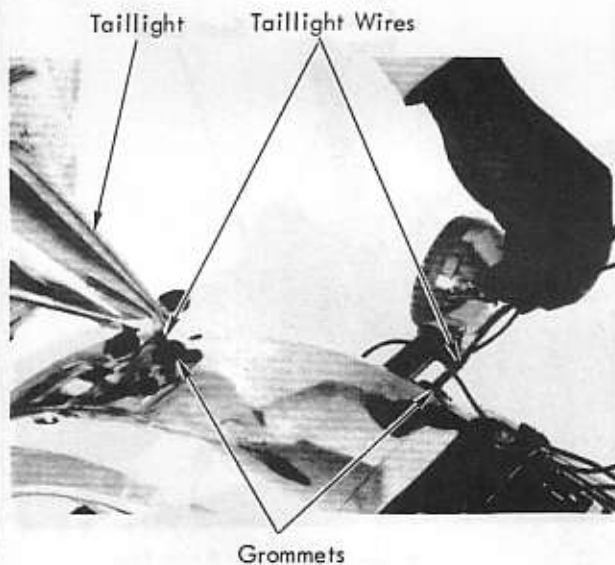
**STEP 49** – Check for proper routing of wire harnesses and cables on each side of the frame as shown.



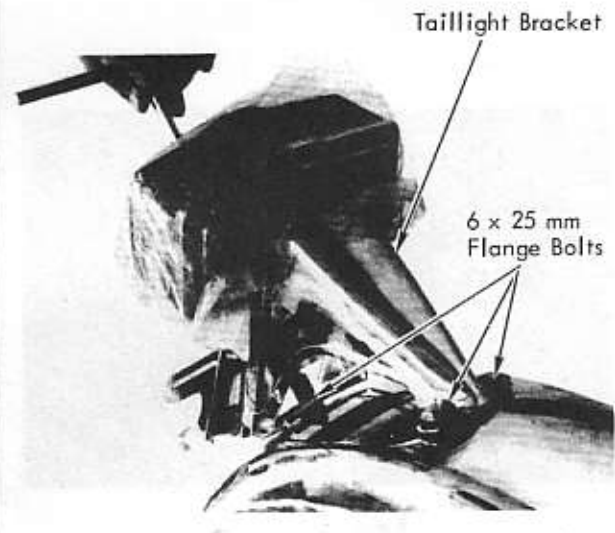
**STEP 50** — Route turn signal wire through turn signal mount (orange left, light blue right). Route left turn signal wire and ground wire through wire clip.



**STEP 51** — Install turn signals using 6 mm bolt, two plain washers and a nut for each. Route right turn signal wire and ground wire forward and up between fender and frame. Align both signals so beams will be horizontal. Tighten nuts securely.

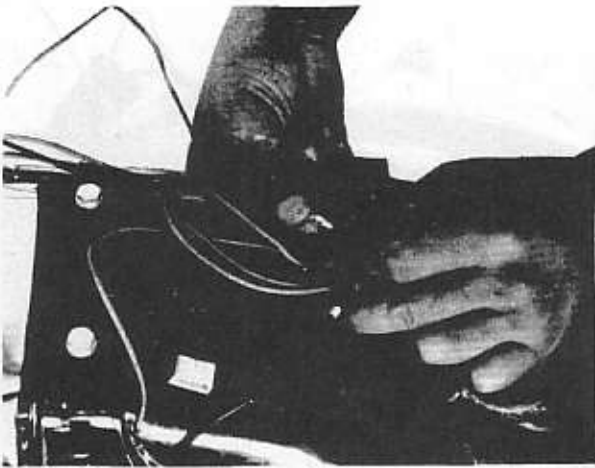


**STEP 52** — Route taillight wires down through rubber grommet in rear fender, forward through wire tunnel under fender, and up through forward grommet.



**STEP 53** — Install the taillight bracket using three 6 x 25 mm flange bolts. Tighten bolts securely.

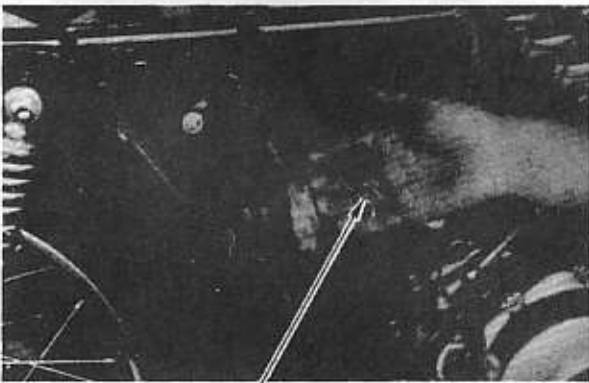




**STEP 54** — Route turn signal and taillight wires to main harness at connector cover and connect wires color-to-color. Cover connections with connector cover.

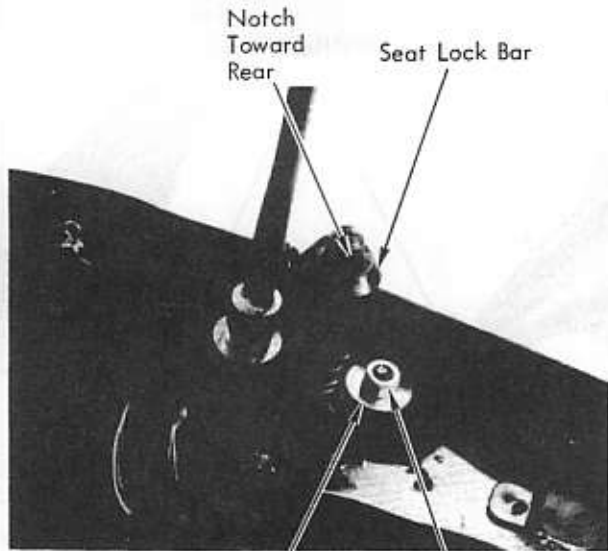


**STEP 55** — Insert turn signal and taillight wires into wire guides on fender, wire clip on frame, and position connector cover where shown.



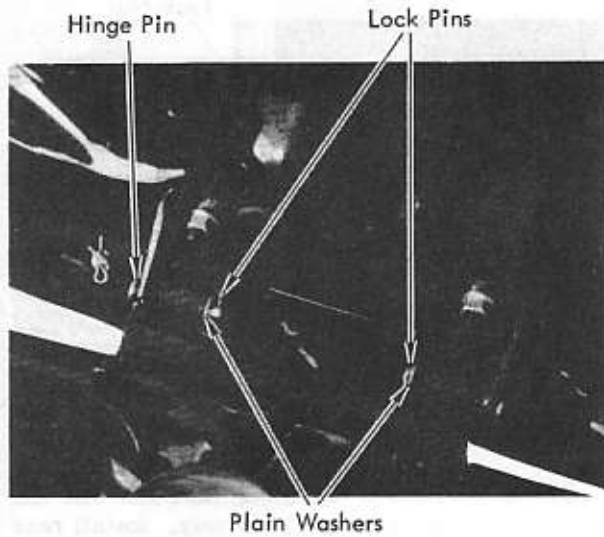
Keys

**STEP 56** — Remove right side cover and remove keys from battery ground cable.

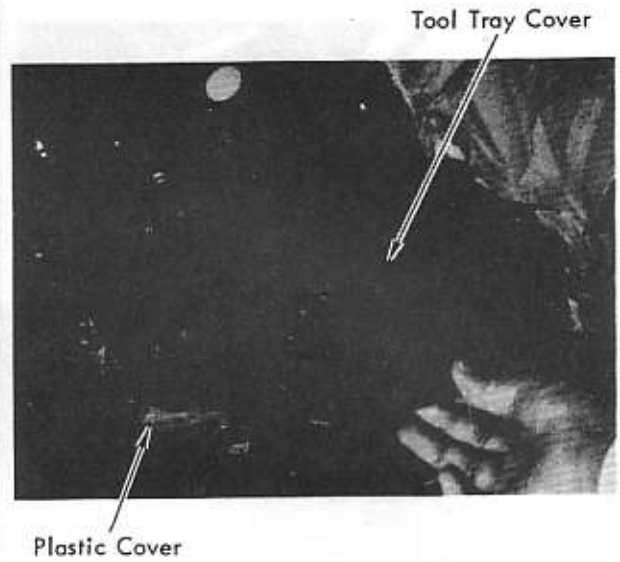


Plain Washer 6 mm Nut

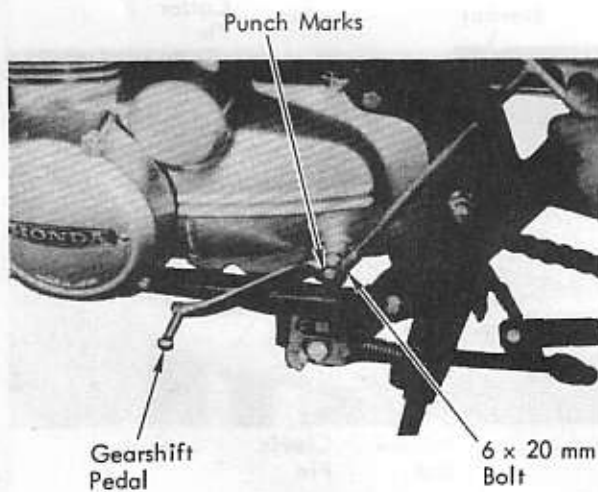
**STEP 57** — Position seat lock bar on seat with notch toward rear. Install lock bar using two 6 mm plain washers and 6 mm nuts. Tighten securely.



**STEP 58** – Install seat, using two hinge pins with heads outside bracket. Install a plain washer and lock pin on each hinge pin.

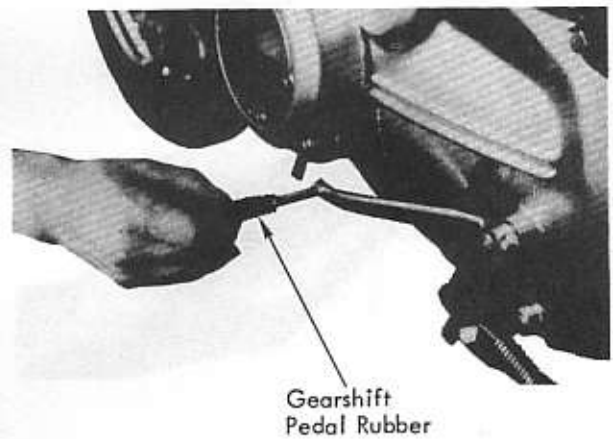


**STEP 59** – Install tool tray cover over tool tray and remove plastic cover from intake opening.



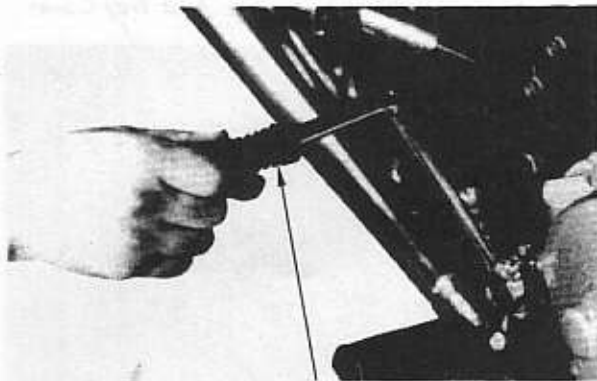
**STEP 60** – Install gearshift pedal by aligning punch mark on pedal with punch mark on shaft and using a 6 x 20 mm bolt. Tighten bolt to specified torque.

Torque specification:  
 0.8 – 1.2 kg-m (6 – 9 lbs-ft)



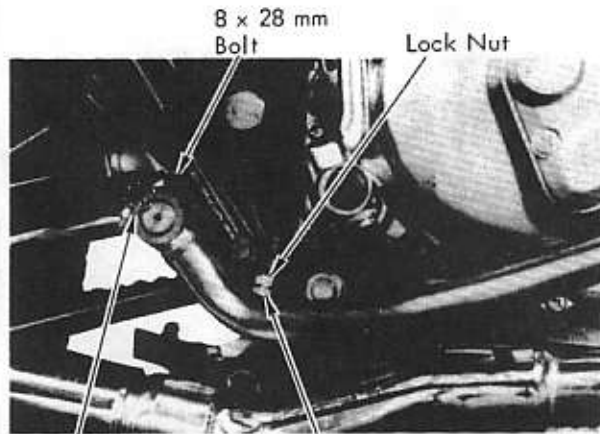
**STEP 61** – Install gearshift pedal rubber.





Kick Starter  
Pedal Rubber

**STEP 62** — Install kick starter pedal rubber.

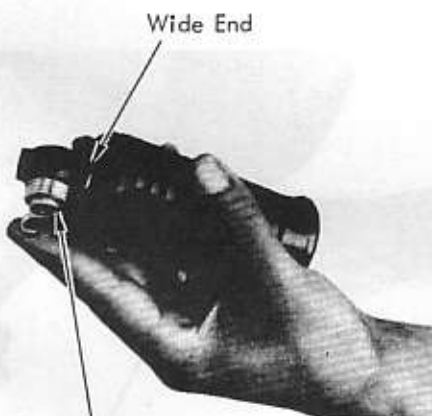


8 x 28 mm  
Bolt  
Lock Nut  
Punch  
Marks  
Adjusting  
Bolt

**STEP 63** — Loosen adjusting bolt lock nut and screw adjusting bolt in all the way. Install rear brake pedal by aligning punch mark on pedal with punch mark on shaft. Insert an 8 x 28 mm bolt and tighten to specified torque. Adjust rear brake as described in owner's manual or shop manual.

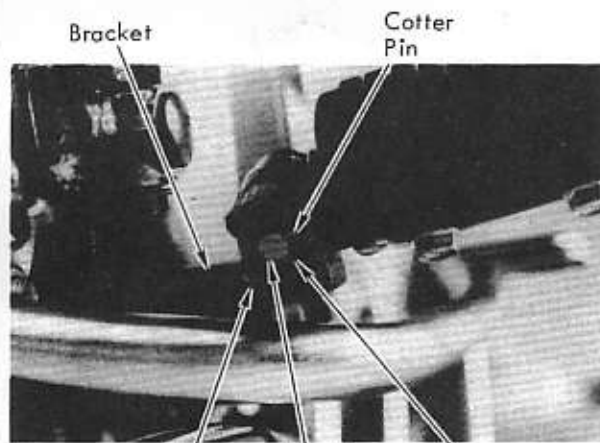
Torque specification:

1.8 – 2.5 kg-m (13 – 18 lbs-ft)



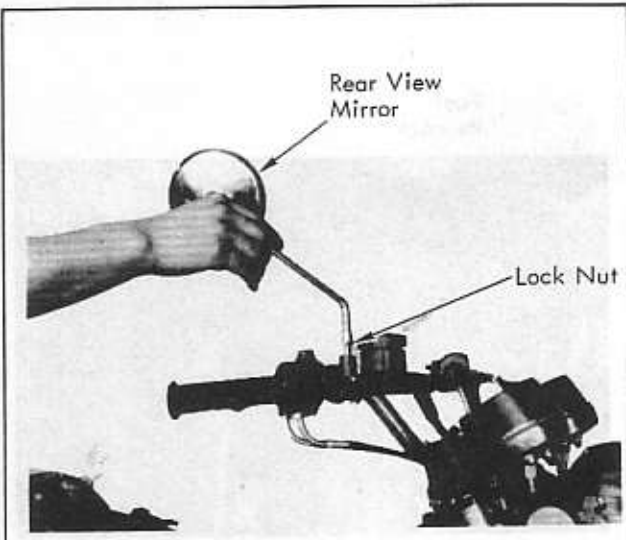
Wide End  
Collar

**STEP 64** — For each foot peg, install foot peg return spring on collar as shown, with wide end of spring over foot peg.

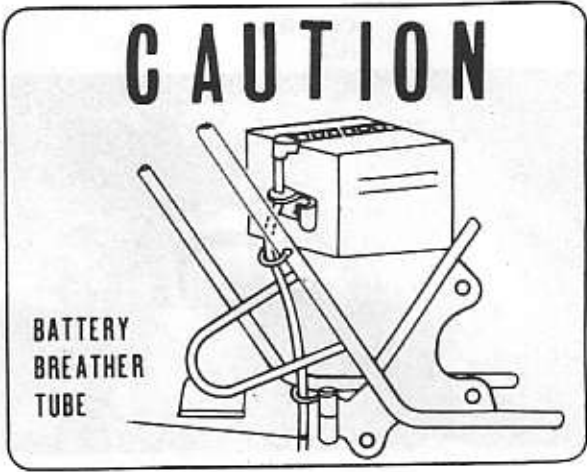


Bracket  
Cotter  
Pin  
Narrow  
End  
Clevis  
Pin  
Washer

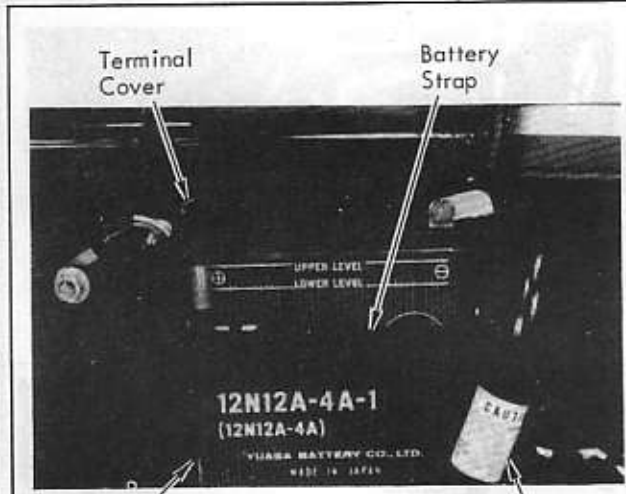
**STEP 65** — For each foot peg, position foot peg in bracket as shown, with narrow end of return spring hooked over bracket. Insert clevis pin down through bracket and foot peg. Install plain washer over end of clevis pin and insert cotter pin. Spread ends of cotter pin as shown.



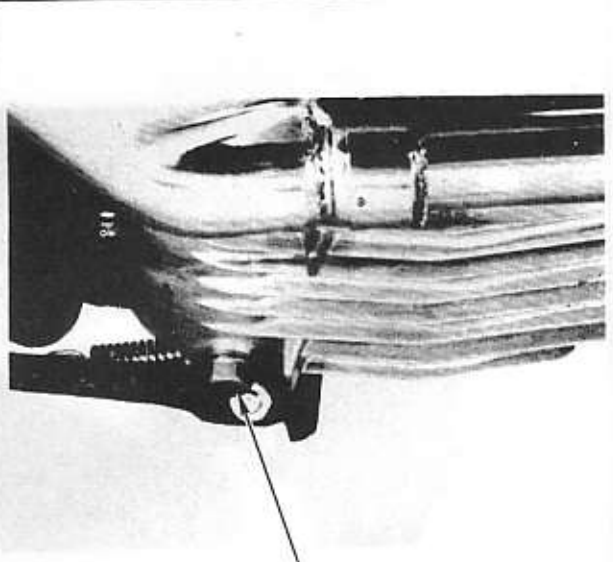
**STEP 66** — Install rear view mirrors and adjust prior to delivery.



**STEP 67** — Service battery as described in shop manual or battery preparation booklet packed with battery. Connect battery breather tube. Install battery in battery compartment with terminals facing right side. Route battery breather tube as shown on battery caution label located on the frame.



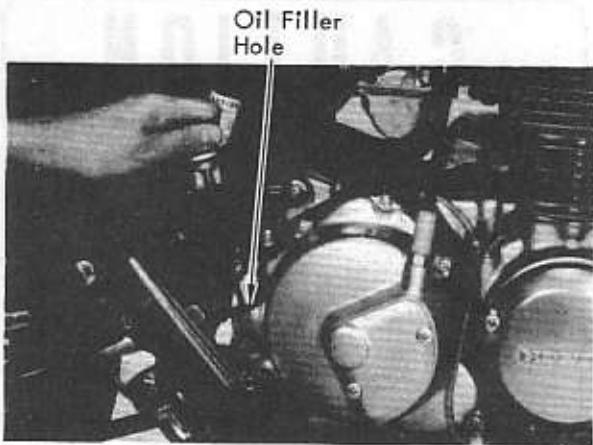
**STEP 68** — Connect positive cable first (terminal cover attached), then connect negative (ground) cable. Tighten securely and coat terminals with clean grease. Place terminal cover over positive (+) terminal of battery. Hook battery strap across battery as shown and reinstall right side cover.



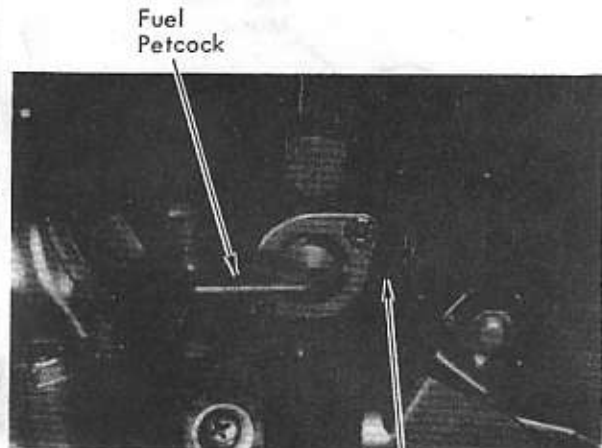
**STEP 69** — Remove crankcase drain plug and drain engine oil. Reinstall and tighten drain plug.

**NOTE:** Not required if less than 4 months have elapsed since date of manufacture shown on identification plate on steering head.

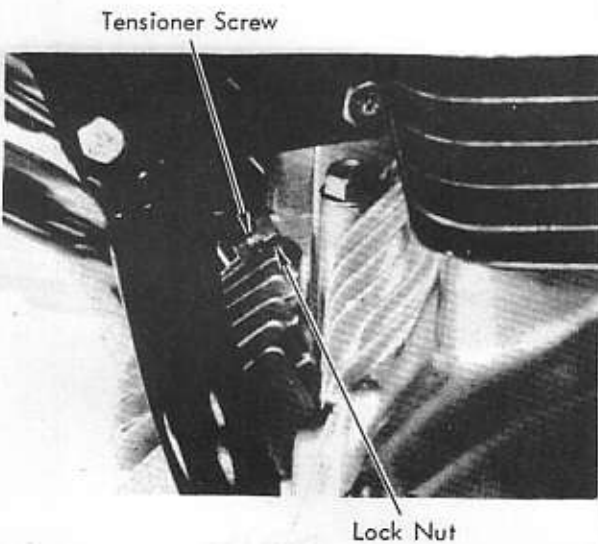




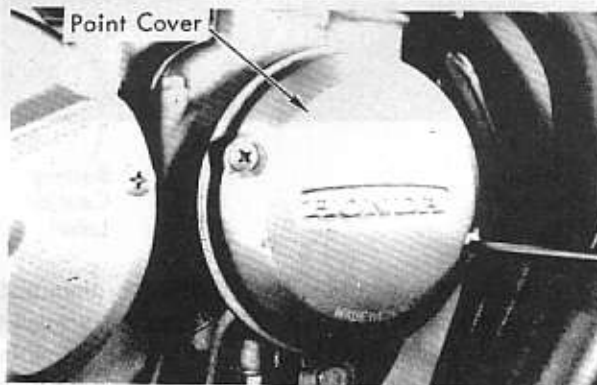
**STEP 70** — Fill crankcase with recommended oil as described in owner's manual or shop manual.



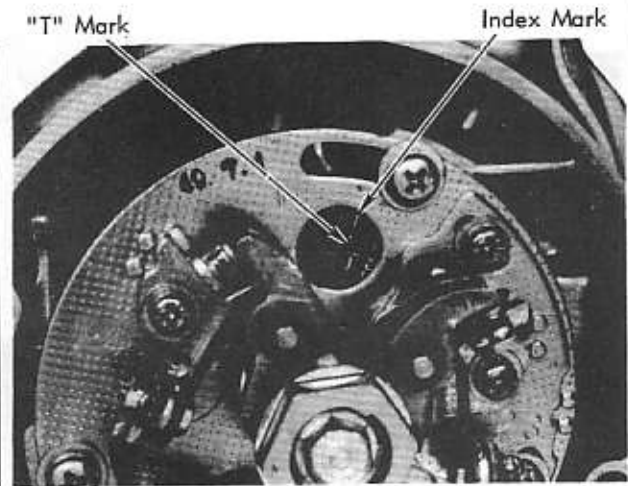
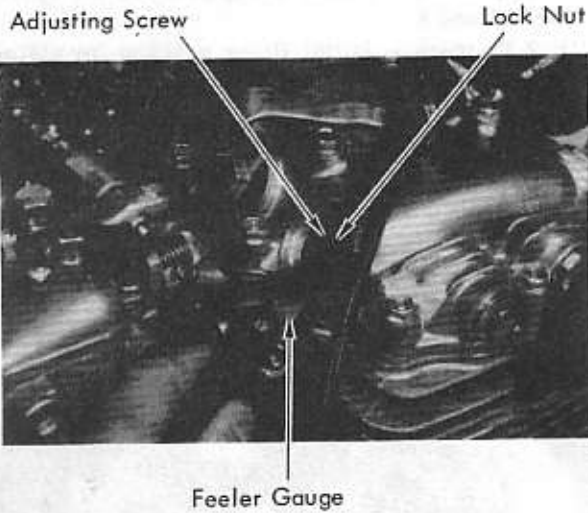
**STEP 71** — Turn fuel petcock off and disconnect fuel line at petcock. Lift fuel tank rear cushion and remove fuel tank. Drain, flush and inspect fuel tank.



**STEP 72** — Adjust cam chain tension as described in owner's manual or shop manual.



**STEP 73** — Remove tappet and point covers.



**STEP 74** — Check tappet clearance. Adjust tappets, if necessary, as described in owner's manual or shop manual. Tappet clearance is adjusted with cylinder at TDC on compression stroke. Reinstall all tappet covers.

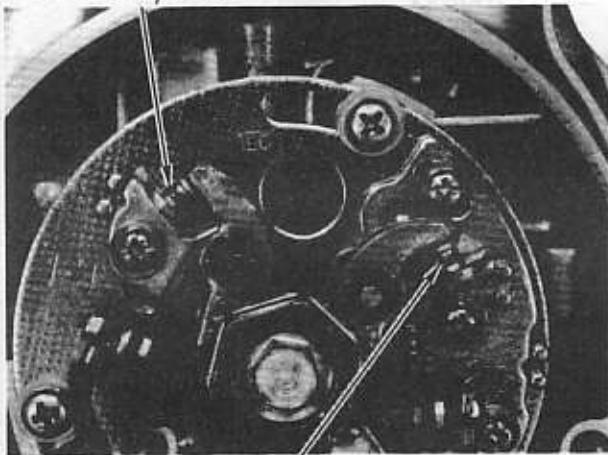
Intake: 0.05 mm (0.002 in.)

Exhaust: 0.05 mm (0.002 in.)

"T 1-4" mark is for No. 1 and No. 4 cylinders.

"T 2-3" mark is for No. 2 and No. 3 cylinders.

No. 1 & 4 Cylinders



No. 2 & 3 Cylinders

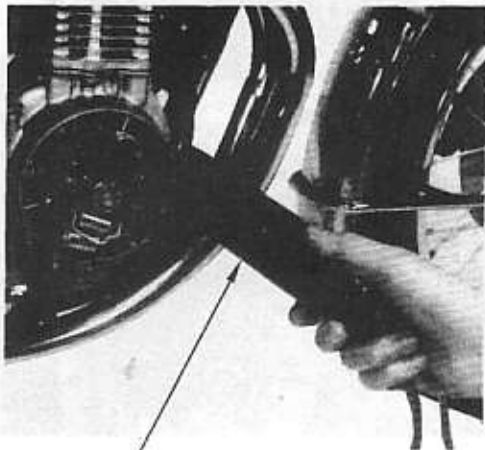
**STEP 75** — Check point gap. Adjust points, if necessary, as described in the owner's manual or shop manual.

Point gap: 0.3 – 0.4 mm (0.012 – 0.016 in.)



**STEP 76** — Install fuel tank with the rear raised to provide access to carburetor adjustments. Connect fuel line extension, if required.





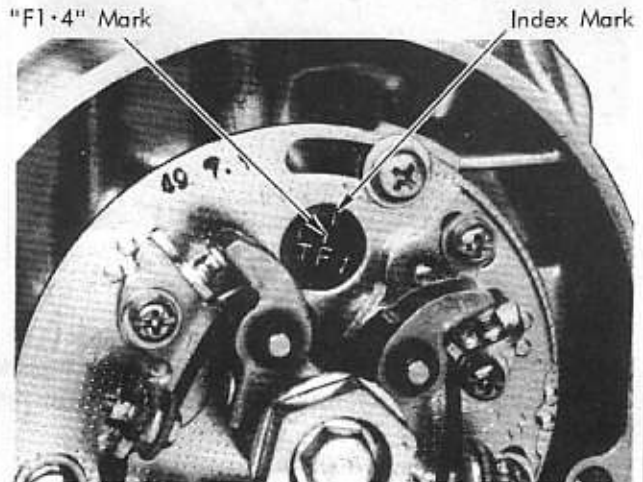
Timing Light

"F 1,4" mark - Initial firing position for cylinders 1 and 4

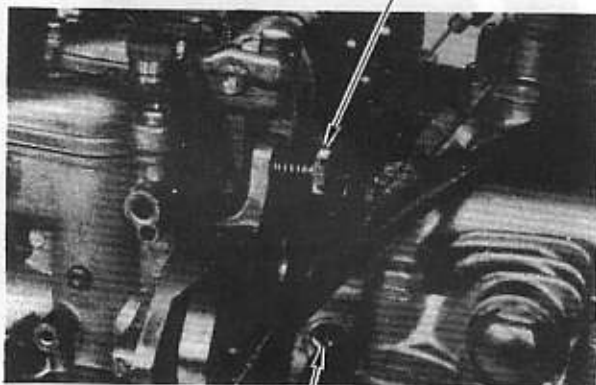
"F 2,3" mark - Initial firing position for cylinders 2 and 3

Advance Starts - 1200 RPM

Full Advance - 2500 RPM



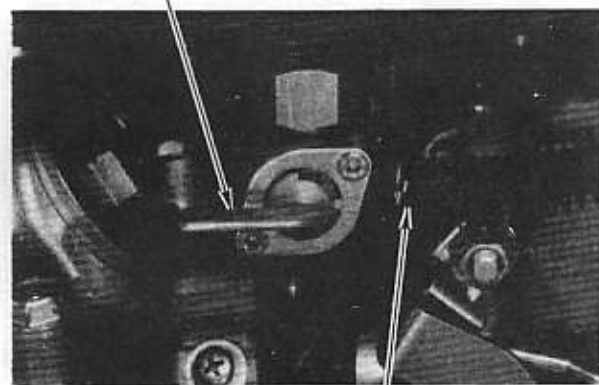
**STEP 77** — Using a stroboscopic timing light, check ignition timing at idle and at full advance. Time cylinders 1 and 4, then time cylinders 2 and 3. Adjust timing, if necessary, as described in owner's manual or shop manual. Reinstall point cover.



Idle Speed Adjustment

Vacuum Plug Screw (Typical)

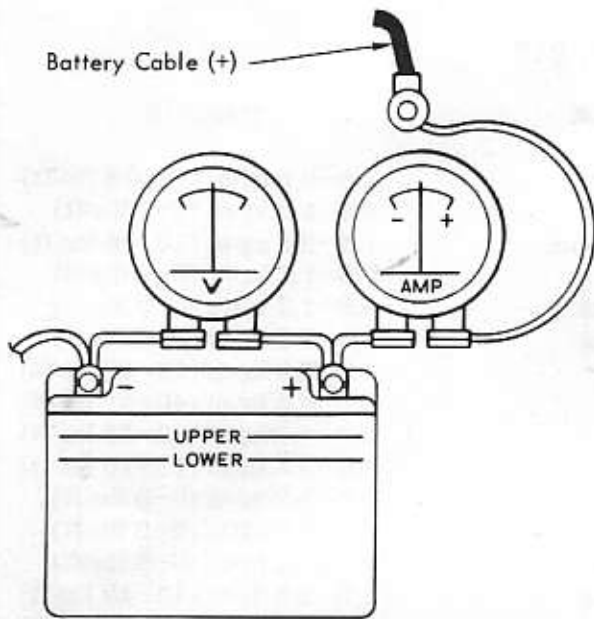
**STEP 78** — Adjust and synchronize carburetors using vacuum gauge set as described in shop manual.



Fuel Petcock

Fuel Line

**STEP 79** — Remove the vacuum gauge set and fuel line extension. Reinstall fuel tank and connect fuel line. Fill tank and check for leaks.



**STEP 80** — Check battery charging system (volts and amperes at the battery, as described in the shop manual.

## CAUTION

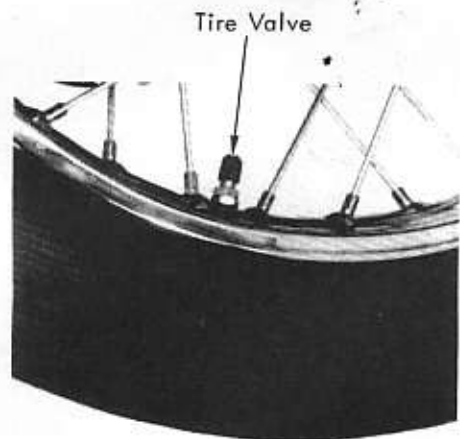
REMOVE BATTERY AND MAINTAIN IN FULLY CHARGED CONDITION UNLESS MOTORCYCLE IS TO BE DELIVERED IMMEDIATELY.

DO NOT USE ELECTRIC STARTER IMMEDIATELY AFTER INSTALLATION OF A FRESHLY CHARGED BATTERY. SOME TIME IS REQUIRED FOR BATTERY TO ATTAIN FULL CAPACITY.



Lock Nut      Adjusting Bolt

**STEP 81** — Adjust and lubricate drive chain as described in owner's manual or shop manual.



**STEP 82** — Check tire pressure.  
Front: 25 psi; Rear: 28 psi.



## TORQUE TABLE

ITEM	SIZE	TORQUE
Handlebar holder bolts	8 x 36 mm	1.8–2.5 kg-m (13–18 lbs-ft)
Master cylinder holder bolts	6 x 25 mm	0.8–1.0 kg-m (6–7 lbs-ft)
Speedometer mount nuts	Special 8 mm	1.8–2.5 kg-m (13–18 lbs-ft)
Turn signal bolts	6 x 35 mm	0.8–1.2 kg-m (6–9 lbs-ft)
Front fender bolts	6 x 25 mm	0.8–1.2 kg-m (6–9 lbs-ft)
	6 x 16 mm	0.8–1.2 kg-m (6–9 lbs-ft)
Caliper pin nut	---	1.8–2.3 kg-m (13–17 lbs-ft)
Front axle nut	---	5.5–6.5 kg-m (40–47 lbs-ft)
Front brake pad bolts	---	3.0–4.0 kg-m (22–28 lbs-ft)
Axle holder nuts	8 mm	1.8–2.5 kg-m (13–18 lbs-ft)
Taillight bracket bolts	Special 6 mm	0.8–1.2 kg-m (6–9 lbs-ft)
Seat lock bar nuts	6 mm	0.8–1.2 kg-m (6–9 lbs-ft)
Gearshift pedal bolt	6 x 20 mm	0.8–1.2 kg-m (6–9 lbs-ft)
Rear brake pedal bolt	8 x 28 mm	1.8–2.5 kg-m (13–18 lbs-ft)
Lower engine mounting bolt	---	3.0–4.0 kg-m (22–29 lbs-ft)
Rear fender bolts	6 mm	0.8–1.2 kg-m (6–9 lbs-ft)

*NOTE: Check all items listed on the following Pre-delivery Service Check List. Refer to owner's manual or shop manual for specifications and detailed procedures. Always test ride the unit to make sure that it is functioning properly.*

#### PRE-DELIVERY SERVICE CHECK LIST

- Fill front brake master cylinder reservoir with DOT 3 (previous designation SAE J 1703) brake fluid, and bleed brake system.
- Adjust front and rear brakes, check cable routing and check operation.
- Adjust clutch, check cable routing, and check operation.
- Drain oil from crankcase (if necessary). Refill with recommended oil.
- Remove and inspect fuel tank, drain and flush.
- Adjust cam chain tension.
- Check valve clearance, adjust if necessary.
- Reinstall fuel tank, fill, turn on petcock and check for leaks.
- Install and adjust mirrors.
- Clean and check contact points and ignition timing; adjust if necessary.
- Adjust and synchronize carburetors.
- Check throttle grip free play, cable routing, and operation in all steering positions.
- Adjust and lubricate drive chain.
- Check wheel spoke tension.
- Check tire pressure: Front 25 psi; Rear 28 psi.
- Check operation and adjustment of front and rear suspension.
- Inspect electrical components for proper operation and adjustment:
  - Headlight: Adjust high and low beam aim, and high beam pilot light.
  - Tail and brake light.
  - Stop light switches: Adjust and check operation with both front and rear brake control.
  - Turn signals.
  - Horn.
  - Starter.
  - Engine stop switch.
  - Instrument, flasher, oil pressure, and neutral indicator lights.
  - Battery charging system.
- Check security of all nuts, bolts, and other fasteners.
- TEST RIDE:** Check performance, handling, and operation:
  - Transmission and clutch: Ease of shifting, clutch operation, etc.
  - Acceleration: Smoothness, etc.
  - Cruising: Smoothness, etc.
  - Handling: Stability and cornering.
  - Brakes: Smoothness and stopping power.
  - Idling: Smoothness, throttle response, return to idle.
  - Speedometer and Tachometer: Proper operation.
  - Upon completion of test ride, check for fuel and oil leaks.



## PARTS PACKAGE CONTENTS

The following is a list of items contained in the parts package cartons located behind the front forks:

DESCRIPTION	PART NUMBER
Front wheel assy .....	44600-377-003
Seat .....	77200-377-000
Panel, front fender .....	61101-377-7200-H1
Front fender brace .....	61103-317-700
Tool tray .....	09593-333-000
Taillight .....	09533-377-000
Headlight .....	33100-369-6711-M1
Speedometer/tachometer assy .....	09537-377-070
Front turn signal, right .....	33400-377-671
Front turn signal, left .....	33450-377-671
Rear turn signal, right .....	33600-377-671
Rear turn signal, left .....	33650-377-671
Brake pedal .....	46500-377-000
Speedometer gearbox .....	44800-317-700
Gearshift pedal .....	24700-377-000
Upper holder, handlebar (2 required) .....	95014-22200
Bolt, flange 8 x 36 (4 required), upper holder .....	90111-362-000
Holder, master cylinder .....	45517-300-003
Bolt w/washer, 6 x 25 (2 required), master cylinder holder .....	93481-06025
Axle holder (2 required) .....	95014-41000
Washer, plain 8 mm (4 required), axle holder .....	94101-08000
Washer, lock 8 mm (4 required), axle holder .....	94111-08000
Nut, 8 mm (4 required), axle holder .....	94001-08000
Bar, seat lock .....	77230-377-003
Washer, special 6 mm (2 required), seat lock bar .....	90504-700-000
Foot peg complete, right .....	50630-377-720ZA
Foot peg complete, left .....	50640-377-720ZA
Seat hinge bar (2 required), seat .....	77103-369-000
Washer, plain 6 mm (2 required), seat .....	94101-06000
Lock pin, 6 mm (2 required) .....	94251-06000
Bolt, hex 6 x 35 (4 required), turn signals .....	92000-06035
Nut, hex 6 mm (6 required), turn signal, seat lock bar .....	94001-06000
Washer, plain 6 mm (8 required), turn signal .....	94101-06000
Bolt, flanged 6 x 25 (3 required), taillight .....	90122-369-000
Nut, M6 x 15 (2 required), meter mount .....	90282-329-000
Washer, special (2 required), foot peg .....	90506-500-000
Bolt, hex 8 x 28, brake pedal .....	92000-08028
Bolt, hex 6 x 20, gearshift pedal .....	92000-06020
Band, wire harness .....	32161-377-000
Grommet, cable, front fender .....	45451-283-000
Bolt w/washer, 6 x 16 (4 required), front fender, fender brace .....	93481-06016
Screw, oval 5 x 20 (2 required), fender brace .....	93700-05020
Spacer, fender (2 required), fender brace .....	61102-300-000
Washer, lock 5 mm (2 required), fender brace .....	94111-05000
Nut, 5 mm (2 required), fender brace .....	94001-05000
Screw, pan 5 x 16 (2 required), headlight .....	09593-344-000
Screw, oval 5 x 16, speedometer gearbox .....	93700-05016
Clip, cable .....	45465-370-000

PARTS PACKAGE CONTENTS (Continued)

DESCRIPTION	PART NUMBER
Socket, headlight .....	33130-333-000
Rear view mirror, left .....	88120-333-004
Rear view mirror, right .....	88100-333-004
Rubber, kick starter .....	28311-329-000
Rubber, gearshift pedal .....	95011-40000
Strap, battery .....	95012-17000